



Revision Number: 001.2

Issue date: 07/14/2011

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Fixmaster Steel Putty
Product type: Epoxy Hardener

IDH number: 702304
Item number: 99913\_319000
Region: United States

Company address: Henkel Corporation, One Henkel Way, Rocky Hill, Connecticut 06067

Contact information: Telephone: 860.571.5100, MEDICAL EMERGENCY Phone: Poison Control Center, TRANSPORT EMERGENCY Phone: CHEMTREC, Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Table with 2 columns: Physical state, Color, Odor, DANGER, HEALTH, FLAMMABILITY, PHYSICAL HAZARD, Personal Protection. Includes hazard statements like 'CAUSES EYE AND SKIN BURNS'.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

- Inhalation: Allergic respiratory reaction. May cause respiratory tract irritation.
Skin contact: May cause skin burns. Allergic skin reaction. Rash. Redness.
Eye contact: Burns. Severe eye irritation. Redness. Tissue damage.
Ingestion: May be harmful if swallowed. May cause burns of mouth and throat if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders. Skin allergies. Asthma.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Amine adduct	Proprietary	30 - 60
Triethylenetetramine, propoxylated	26950-63-0	10 - 30
Triethylenetetramine	112-24-3	5 - 10
Silicon dioxide	7631-86-9	5 - 10
N-Aminoethylpiperazine	140-31-8	5 - 10
4,4'-Isopropylidenediphenol	80-05-7	5 - 10
Polyoxypropylentriamine	64852-22-8	5 - 10
Aluminum	7429-90-5	5 - 10
Nonylphenol	25154-52-3	1 - 5
Benzyl alcohol	100-51-6	1 - 5
Benzyl dimethylamine	103-83-3	1 - 5

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Never give anything by mouth to an unconscious person. Get medical attention.

### 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	> 93 °C (> 199.4 °F) ; Estimated
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	In case of fire, keep containers cool with water spray.
<b>Hazardous combustion products:</b>	Nitric acid. Oxides of carbon. Oxides of nitrogen. Ammonia. Aldehydes. Ketones. Phenolics. Irritating organic fragments.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Immediately contact emergency personnel. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal.

## 7. HANDLING AND STORAGE

**Handling:** Do not taste or swallow. Avoid contact with eyes, skin and clothing. Do not breathe gas/fumes/vapor/spray. Use only with adequate ventilation. Keep container closed. Wash thoroughly after handling.

**Storage:** Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Amine adduct	None	None	None	None
Triethylenetetramine, propoxylated	None	None	None	None
Triethylenetetramine	None	None	1 ppm (6 mg/m <sup>3</sup> ) TWA (SKIN)	None
Silicon dioxide	6 mg/m <sup>3</sup> TWA	20 MPPCF TWA 0.8 mg/m <sup>3</sup> TWA	None	3 mg/m <sup>3</sup> TWA Respirable fraction.
N-Aminoethylpiperazine	None	None	None	None
4,4'-Isopropylidenediphenol	None	None	None	None
Polyoxypropylentriamine	None	None	None	None
Aluminum	1 mg/m <sup>3</sup> TWA Respirable fraction.	15 mg/m <sup>3</sup> TWA (as Al) Total dust. 5 mg/m <sup>3</sup> TWA (as Al) Respirable dust.	None	None
Nonylphenol	None	None	None	None
Benzyl alcohol	None	None	10 ppm (44 mg/m <sup>3</sup> ) TWA	None
Benzyl dimethylamine	None	None	None	None

**Engineering controls:** Use local exhaust ventilation if the potential for airborne exposure exists.

**Respiratory protection:** Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:** Safety goggles or safety glasses with side shields.

**Skin protection:** Chemical resistant, impermeable gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Paste
<b>Color:</b>	White, Gray
<b>Odor:</b>	Ammoniacal
<b>Odor threshold:</b>	Not available
<b>pH:</b>	Not available
<b>Vapor pressure:</b>	Not available
<b>Boiling point/range:</b>	Not available
<b>Melting point/ range:</b>	Not available
<b>Specific gravity:</b>	1.5
<b>Vapor density:</b>	Not available
<b>Flash point:</b>	> 93 °C (> 199.4 °F) ; Estimated
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Autoignition temperature:</b>	Not available
<b>Evaporation rate:</b>	Not available

**Solubility in water:** Partial  
**Partition coefficient (n-octanol/water):** Not available  
**VOC content:** < 1 %; < 10 g/l (value for resin and hardener together) (estimated)

## 10. STABILITY AND REACTIVITY

**Stability:** Stable

**Hazardous reactions:** Will not occur.

**Hazardous decomposition products:** None

**Incompatible materials:** Strong oxidizing agents. Strong mineral acids. Strong Lewis acids. Acids. Calcium - and Sodium hypochlorite. Strong bases. Organic halides. Copper. Aluminum. Zinc. Nitrites. Nitrous acid and other nitrosating agents.

**Conditions to avoid:** Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Amine adduct	No	No	No
Triethylenetetramine, propoxylated	No	No	No
Triethylenetetramine	No	No	No
Silicon dioxide	No	No	No
N-Aminoethylpiperazine	No	No	No
4,4'-Isopropylidenediphenol	No	No	No
Polyoxypropylentriamine	No	No	No
Aluminum	No	No	No
Nonylphenol	No	No	No
Benzyl alcohol	No	No	No
Benzyl dimethylamine	No	No	No

Hazardous components	Health Effects/Target Organs
Amine adduct	No Records
Triethylenetetramine, propoxylated	No Records
Triethylenetetramine	Allergen, Corrosive, Developmental, Irritant, Mutagen
Silicon dioxide	Nuisance dust
N-Aminoethylpiperazine	Irritant, Corrosive, Allergen
4,4'-Isopropylidenediphenol	Allergen, Blood, Irritant, Kidney, Reproductive, Spleen
Polyoxypropylentriamine	No Records
Aluminum	Central nervous system, Irritant, Lung
Nonylphenol	Allergen, Corrosive, Irritant, Kidney
Benzyl alcohol	Allergen, Central nervous system, Corrosive, Irritant
Benzyl dimethylamine	Irritant, Corrosive, Allergen, Respiratory

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

#### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** Corrosive liquids, n.o.s. (Aminoethylpiperazine, Nonylphenol)  
**Hazard class or division:** 8  
**Identification number:** UN 1760  
**Packing group:** III

#### International Air Transportation (ICAO/IATA)

**Proper shipping name:** Corrosive liquid, n.o.s. (Aminoethylpiperazine, Nonylphenol)  
**Hazard class or division:** 8  
**Identification number:** UN 1760  
**Packing group:** III

#### Water Transportation (IMO/IMDG)

**Proper shipping name:** CORROSIVE LIQUID, N.O.S. (Aminoethylpiperazine, Nonylphenol)  
**Hazard class or division:** 8  
**Identification number:** UN 1760  
**Packing group:** III  
**Marine pollutant:** Nonylphenol

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12(b) Export Notification:** None above reporting de minimus

**CERCLA/SARA Section 302 EHS:** None above reporting de minimus

**CERCLA/SARA Section 311/312:** Immediate Health, Delayed Health

**CERCLA/SARA 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 4,4'-Isopropylidenediphenol (CAS# 80-05-7).

**California Proposition 65:** No California Proposition 65 listed chemicals are known to be present.

#### Canada Regulatory Information

**CEPA DSL/NDSL Status:** Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

**WHMIS hazard class:** D.2.A, D.2.B, E

### 16. OTHER INFORMATION

**This material safety data sheet contains changes from the previous version in sections:** New Material Safety Data Sheet format.

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